

## MF 165 - 168 - 175 - 178 - 185 - 188 265 - 275 - 285 TRACTORS POWER STEERING CONVERSION KIT BY-PASS SYSTEM INSTALLING INSTRUCTION

1. The Hydraulic pump must be installed.
2. Bracket to engine body. *(Lift connecting lug (on the engine block).*
3. The lift will be installed.
4. The oil pressure hose.
5. The discharging oil hose. *(Outlet and pressure hoses will pass the hole between steering rox and engine block and hoses will be mounted.)*
6. The long rod will be installed. *(While installing the long on to the lift command arm be sure that installing should sligntly not by force otherwise the steering does not be work properly after that center the valve shaft and fasten with M8 bolts.*
7. Use special sae no. *(10 or no. 20 oil start the engine check the oil level and add some more oil if it is necessary, air will be discharged by turning the steering whell to right side and to the left side until the oil comes out.)*
8. The adjusting screw of the pressure valve.
9. If there is no red 9 number's part, you would replace on blue 9 number's part.

